



# Co<sub>3</sub>O<sub>4</sub> nanorods/graphene nanosheets nanocomposites for lithium ion batteries with improved reversible capacity and cycle stability

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## ABSTRACT

Co<sub>3</sub>O<sub>4</sub> nanorods/GNS (graphene nanosheets) nanocomposites have been synthesized through a one-spot solvothermal method, and characterized by X-ray diffraction, field emission scanning electron microscopy and transmission electron microscopy. Electrochemical performances reveal that the obtained Co<sub>3</sub>O<sub>4</sub> nanorods/GNS nanocomposites exhibit improved cycling stability, remarkably high reversible lithium storage capacity and superior rate capability, e.g. approximate 1310 mAh g<sup>-1</sup> and 1090 mAh g<sup>-1</sup> of capacity are retained even after 40 cycles at a current density of 100 mA g<sup>-1</sup> and 1000 mA g<sup>-1</sup>, respectively. The high electrochemical performances can be attributed to the unique structure of Co<sub>3</sub>O<sub>4</sub> nanorods/GNS nanocomposites, in which the 1D structure of Co<sub>3</sub>O<sub>4</sub> can prevent the aggregation of Co<sub>3</sub>O<sub>4</sub> and reduce the stacking degree of GNS, providing an excellent ion diffusion and electronic conduction pathway.

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## 1. Introduction

Recently, lithium ion batteries (LIBs) have attracted extensive attention due to their high voltage, high specific energy and long working life [1–5]. Metal oxides, e.g. Fe<sub>2</sub>O<sub>3</sub> [6], Co<sub>3</sub>O<sub>4</sub> [7,8], NiO [9], MnO<sub>2</sub> [10], TiO<sub>2</sub> [11] and SnO<sub>2</sub> [12,13], are promising anode materials for LIBs because of their better electrochemical performance. Among these metal oxides, Co<sub>3</sub>O<sub>4</sub> exhibits high specific capacity [7,8]. However, Co<sub>3</sub>O<sub>4</sub> anode materials always suffer from rapid capacity fading because of the large volume expansion occurring during cycling process, which restricts their general applications. Thus, it is highly desirable to prepare Co<sub>3</sub>O<sub>4</sub>-based anode materials with improved electrochemical performance.

Graphene nanosheet (GNS) is a kind of two-dimension (2D) crystal, composed of monolayers of sp<sup>2</sup> hybridized carbon atoms arranged in a honeycombed network with six-membered rings [14,15]. GNS possesses many advantageous properties, such as excellent electronic conductivity, high surface area and etc. [16–18]. In addition, the theoretical capacity of graphene is of 744 mAh g<sup>-1</sup> [19,20], twice as large as that of graphite (372 mAh g<sup>-1</sup>). The incorporation of nanostructured metal oxides into GNS layers will generate a porous network, providing outstanding electron-conducting and ion-transporting pathways [21].

Moreover, the formed metal oxide/GNS nanocomposites may not only reduce the stacking degree of GNS, but also prevent the volume expansion of metal oxides during cycling process. Recently, Co<sub>3</sub>O<sub>4</sub>/GNS nanocomposites with improved electrochemical performance have been prepared via liquid phase and microwave-assisted methods [22–26]. However, in these composites, Co<sub>3</sub>O<sub>4</sub> nanoparticles usually show 0-D structure and tend to aggregate into larger particles during discharge/charge process, which may limit the transportation of ion and/or electron and further affect their reversible lithium storage capacity. On the other hand, the 1-D nanostructure of metal oxides in nanocomposites is more beneficial to expand the gaps between the layers of GNS because of its larger aspect ratio, compared with 0-D nanoparticles. Herein, Co<sub>3</sub>O<sub>4</sub> nanorods/GNS nanocomposites have been prepared through a one-spot strategy. Electrochemical performances reveal that the obtained Co<sub>3</sub>O<sub>4</sub> nanorods/GNS nanocomposites exhibit improved cycling stability, remarkably high reversible lithium storage capacity and superior rate capability.

## 2. Experiment

GNS was firstly synthesized by the modified Hummers method as previously reported [27]. In a typical preparation process of Co<sub>3</sub>O<sub>4</sub> nanorods/GNS nanocomposites, 0.42 g of CoSO<sub>4</sub>·7H<sub>2</sub>O and 0.9 g of urea were dissolved in 37.5 mL of alcohol–water (1.5:1, v/v) solution. Then 0.3 g of GNS followed by 4 mL of ammonia solution (NH<sub>3</sub>·H<sub>2</sub>O, 25%) was slowly added into the above solution. The

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mixed solution was stirred for 30 min and transferred into a 50 mL Teflon-lined autoclave, sealed and maintained at 120 °C for 12 h. Black precipitates were separated by centrifugation, washed with distilled water and dried in vacuum at 60 °C for over night. Finally, the as-prepared  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites were further calcined at 450 °C for 3 h under nitrogen flow to remove the residual water molecules and functional groups in the GNS, and to improve the crystallinity of  $\text{Co}_3\text{O}_4$  in the obtained nanocomposites, which would further improve its electrochemical performance [25]. Pure  $\text{Co}_3\text{O}_4$  nanoparticles were also prepared by the similar procedure without any GNS.

The morphology and structure of the obtained products were characterized by XRD (Shimadzu XRD-6000,  $\text{CuK}\alpha$ , 40 kV, 30 mA), FESEM (JSM-7401F) and TEM (JEOL, JEM-2100). Thermogravimetric (TG) analysis was carried out on a Perkin-Elmer 7 instrument to determine the weight ratio of GNS to  $\text{Co}_3\text{O}_4$ . Raman spectra were recorded on a Super LabRam-II spectrometer with a holographic grating of  $1800 \text{ g mm}^{-1}$ .

The working electrodes were prepared by casting a slurry containing 80% active material ( $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites), 10% acetylene black and 10% polyvinylidene fluoride (PVDF) in a volatile solvent onto a copper foil according to the previous works [21]. Charge–discharge cycles of the cells were evaluated between 0.01 and 3 V vs  $\text{Li}^+/\text{Li}$  using a battery test system (LAND CT2001A model, Wuhan Jinnuo Electronics, Ltd.). All tests were performed at room temperature.

### 3. Results and discussion

The obtained  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites were investigated by X-ray diffraction (Fig. 1a), in which curve 1 is the XRD pattern of the obtained nanocomposite after calcination, while curve 2 is that of before calcination. Both the obtained nanocomposites have similar XRD patterns except some differences in the intensity of diffraction peaks, and the main diffraction peaks can be indexed to  $\text{Co}_3\text{O}_4$  with a face-centered cubic structure (JCPDS CARD No. 42-1467). So the calcinated  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites are used in the following studies. The additional small and broad diffraction peak appearing at  $2\theta$  of 24–27° can be indexed to the disorderedly stacked GNS [26,28], indicating the formation of  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites. TG analysis indicates that the amount of  $\text{Co}_3\text{O}_4$  in the  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites is about 80 wt% (Fig. 1b).

Raman spectroscopy is a non-destructive approach to characterize graphitic materials, in particular to determine the ordered and/or disordered crystal structure of GNS [29]. In the Raman spectrum, the D peak usually corresponds with the  $k$ -point phonons of  $A_{1g}$  symmetry while the G peak is related to the  $E_{2g}$  phonons of  $C_{sp^2}$  atoms [30,31], and their relative intensity gives the clue to the ordered and/or disordered crystal structures of GNS. The Raman spectra of the obtained  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites and GNS are shown in Fig. 2, a broad D band ( $1330 \text{ cm}^{-1}$ ) and a broad G band ( $1590 \text{ cm}^{-1}$ ) are observed in both samples [32]. The intensity of the characteristic peak of the D band is slightly stronger than that of the G band, indicating the existence of GNS in the as-prepared nanocomposites.

TEM images were further used to characterize the as-prepared  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites (Fig. 3). As shown in Fig. 3a, the inconspicuous and sheet-like products can be attributed to GNS because of its thinner structure and lower electron diffraction intensity, and the rod-like products are  $\text{Co}_3\text{O}_4$  with about 30 nm in diameter and 1–2  $\mu\text{m}$  in length. Furthermore,  $\text{Co}_3\text{O}_4$  nanorods are disorderly dispersed onto/into the GNS layers to form nanocomposites. The SAED pattern (inset in Fig. 3a) clearly demonstrates the polycrystalline nature of these  $\text{Co}_3\text{O}_4$  nanorods, implying that

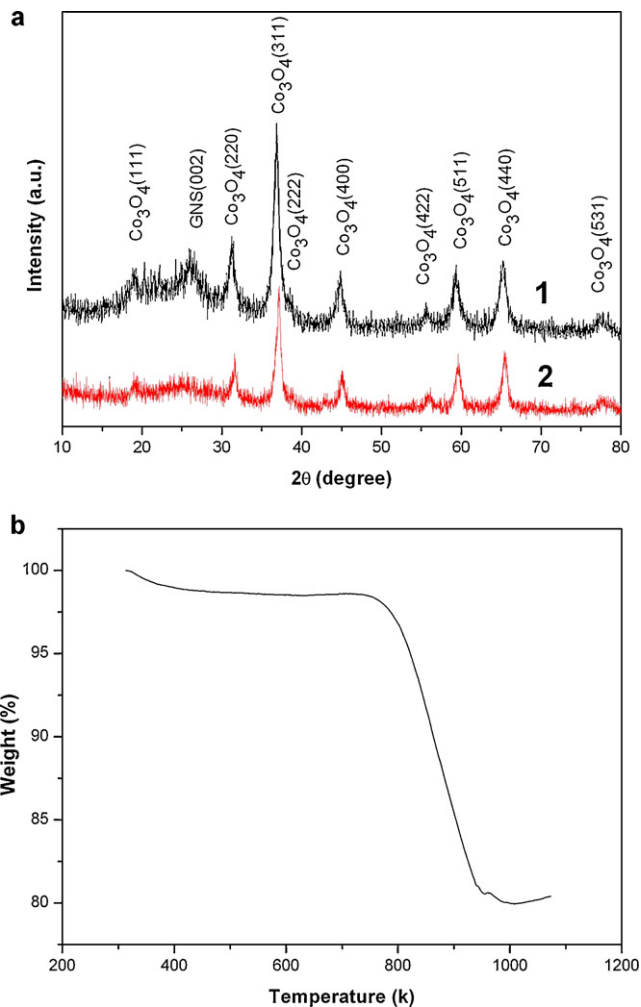


Fig. 1. (a) XRD pattern of the as-synthesized  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites, (1) after calcination, (2) before calcination. (b) TGA curve of  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites.

the obtained  $\text{Co}_3\text{O}_4$  nanorods are composed of primary nanoparticles. The higher magnification image of individual  $\text{Co}_3\text{O}_4$  nanorod also clearly reveals that it is built by many primary nanoparticles (less than 10 nm). However, only spherical  $\text{Co}_3\text{O}_4$  nanoparticles are obtained if no GNS exists in the reaction system (Fig. 7a). The above

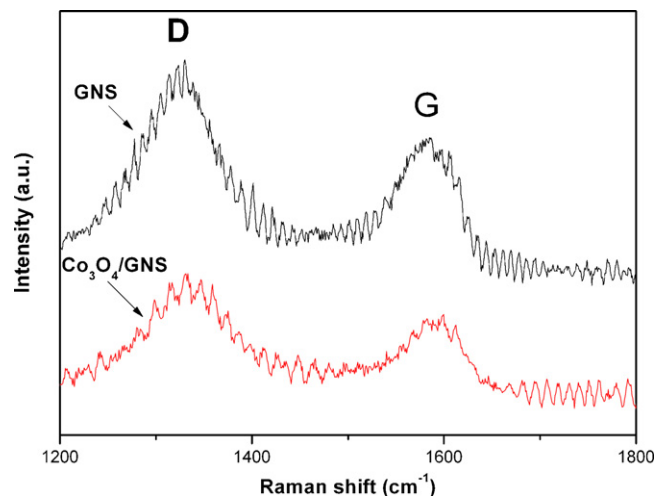


Fig. 2. Raman spectra of  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites and GNS.

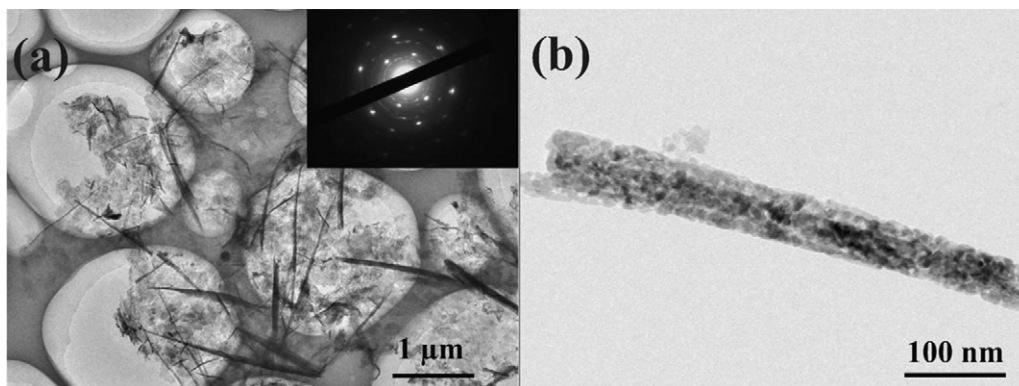


Fig. 3. (a) TEM image of  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites, the insert in (a) is the SAED pattern. (b) TEM image of individual  $\text{Co}_3\text{O}_4$  nanorod.

results indicate that the presence of GNS plays an important role in the formation of  $\text{Co}_3\text{O}_4$  nanorods.

The electrochemical performances of the as-prepared pure  $\text{Co}_3\text{O}_4$ , GNS and  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites were evaluated. Fig. 4a–c shows the charge/discharge curves at the 1st, 2nd, 10th and 30th cycle of pure  $\text{Co}_3\text{O}_4$ , GNS and  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites under a current density of  $100 \text{ mA g}^{-1}$ . As shown in Fig. 4a, the first discharge and charge capacities are 1184

and  $854 \text{ mAh g}^{-1}$  for pure  $\text{Co}_3\text{O}_4$ , respectively. GNS has a specific capacity of  $1014 \text{ mAh g}^{-1}$  in the initial discharge step and a reversible capacity of  $412 \text{ mAh g}^{-1}$  in the first charge step (Fig. 4b). From Fig. 4c, one can see that  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites have the first discharge and charge capacities of 1303 and  $917 \text{ mAh g}^{-1}$ , and exhibit much better electrochemical lithium storage performance over pure  $\text{Co}_3\text{O}_4$  since the 2nd cycle. Furthermore, the obtained  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites

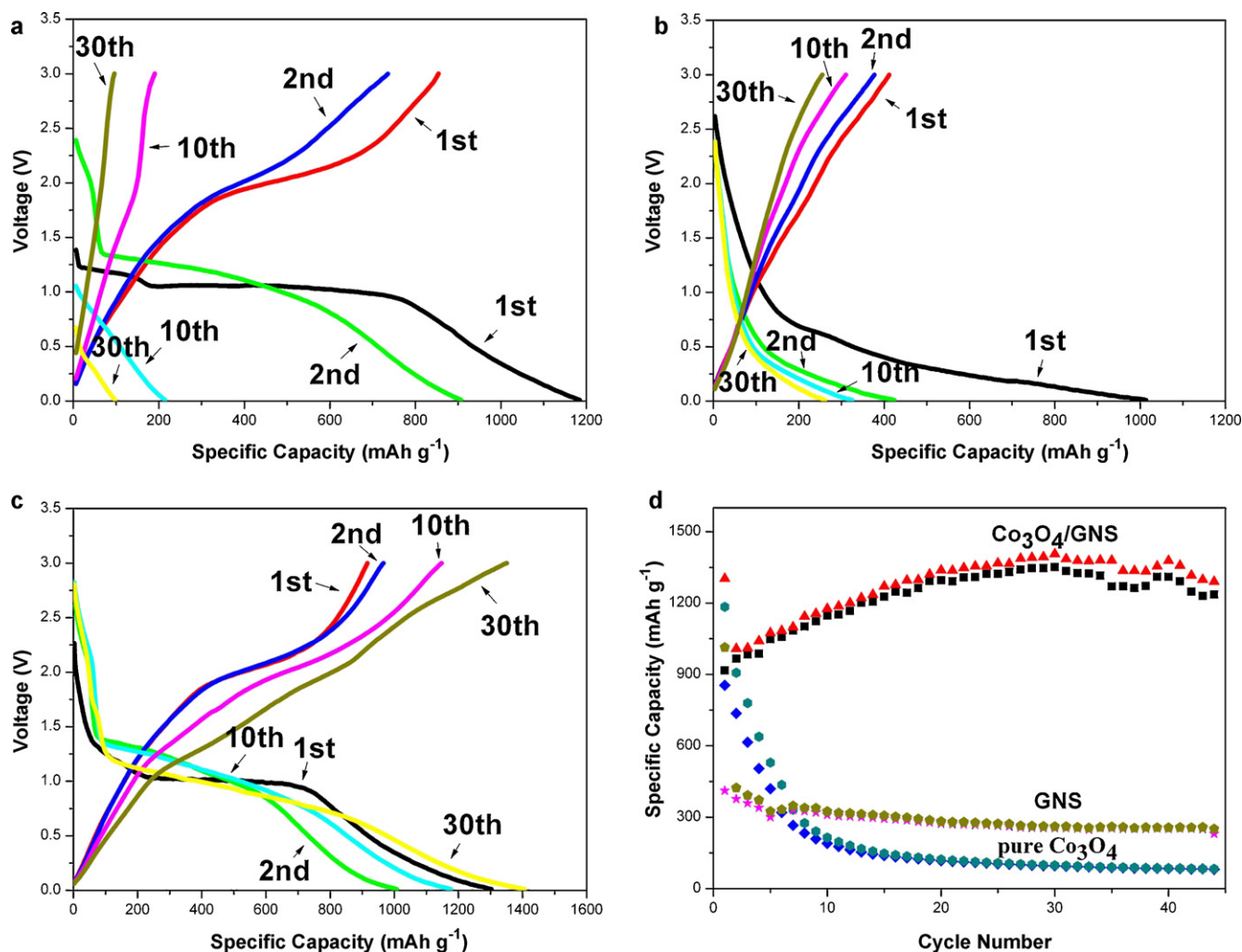


Fig. 4. Typical charge–discharge curves of (a) pure  $\text{Co}_3\text{O}_4$ , (b) GNS and (c)  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites cycled at the 1st, 2nd, 10th and 30th between 0.01 V and 3.0 V. (d) The comparison of the cycling performance of pure  $\text{Co}_3\text{O}_4$ , GNS and  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites.

still show a high reversible capacity of  $\sim 1150 \text{ mAh g}^{-1}$  after ten discharge/charge cycles, and the efficiency rapidly increases from 70.3% in the 1st cycle to 97.5% in the 10th cycle and remains around 97% in the following cycles. While the charge capacity of pure  $\text{Co}_3\text{O}_4$  drops to  $191 \text{ mAh g}^{-1}$  with a low efficiency of 88.8% after the 10th cycle. The GNS based electrode (compared with the others) exhibits a lower initial efficiency (only 40.6%) and has no obvious voltage plateau, similar to the previous reports [21,26]. In addition,  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites show the voltage plateaus around 1.0 V similar to that of pure  $\text{Co}_3\text{O}_4$ . The cyclic performances of all electrodes at a current density of  $100 \text{ mA g}^{-1}$  are shown in Fig. 4d.  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites maintain a capacity of  $1310 \text{ mAh g}^{-1}$  at the 40th cycle, while pure  $\text{Co}_3\text{O}_4$  electrode only exhibits a poor capacity of  $85 \text{ mAh g}^{-1}$  after 40 cycles and then almost failing completely. Compared to  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites, GNS also shows a much worse capacity of  $252 \text{ mAh g}^{-1}$  at the 40th cycle. More importantly, the reversible capacity of  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites slightly increases with the increase of cycling numbers and reaches to  $\sim 1300 \text{ mAh g}^{-1}$  after 40 cycles, which could be attributed to the gradual activation of nanocomposites in the first several cycles. As to unique phenomenon, we believe that the GNS existed in the nanocomposites plays an important role because it can improve the electronic conductivity, decrease the Ohmic loss and further provide the electronic conduction pathway of nanocomposites [21,33]. On the other hand, the 1D structure of  $\text{Co}_3\text{O}_4$  nanorods can reduce the stacking degree of GNS and further improve the electronic conduction pathway of nanocomposites. As a result,  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites electrode exhibits much better electrochemical lithium storage performance.

The rate capabilities of  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites and pure  $\text{Co}_3\text{O}_4$  electrode are shown in Fig. 5a and b, respectively. It is obvious that  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites have much better electrochemical performance than that of pure  $\text{Co}_3\text{O}_4$ , and the reversible capacity of  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites slightly increases with the cycle number increasing. The obtained  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites keep a reversible capacity of 1104, 1189, 1128 and  $1090 \text{ mAh g}^{-1}$  at the current density of 100, 200, 500 and  $1000 \text{ mA g}^{-1}$ , respectively. It can also see that the current density has little impact on the reversible capacity of  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites. Moreover, the nanocomposites based electrode recovers its original capacity or even a bit higher (the reversible capacity is  $1378 \text{ mAh g}^{-1}$  for the 45th cycle) when the current density returns to the initial  $100 \text{ mA g}^{-1}$  after 40 cycles. However, the reversible capacity of pure  $\text{Co}_3\text{O}_4$  fails quickly at the same conditions, and only  $12 \text{ mAh g}^{-1}$  for the 40th cycle at  $1000 \text{ mA g}^{-1}$  is retained, which is much lower than its original capacity ( $810 \text{ mAh g}^{-1}$  at  $100 \text{ mA g}^{-1}$ ). The above results demonstrate that the obtained  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites show superior rate capability.

As illuminated in Fig. 6,  $\text{Co}_3\text{O}_4$  nanorods can be deposited onto/into GNS disorderly during the solvothermal process, and they can avoid the aggregation of GNS, which can be also supported by the TEM and SEM images. The high reversible lithium storage capacity, enhanced cycle stability and superior rate capability of the obtained nanocomposites can be attributed to their unique structures and properties of GNS and  $\text{Co}_3\text{O}_4$  nanorods. First, because of its excellent electronic conductivity, GNS can improve the electronic conductivity of nanocomposites and provide the electronic conduction pathway of nanocomposites during the charge/discharge process, which would reduce the polarization of the electrode and improve its rate capability. Second, the confined effects of GNS nanosheets and the 1D structure

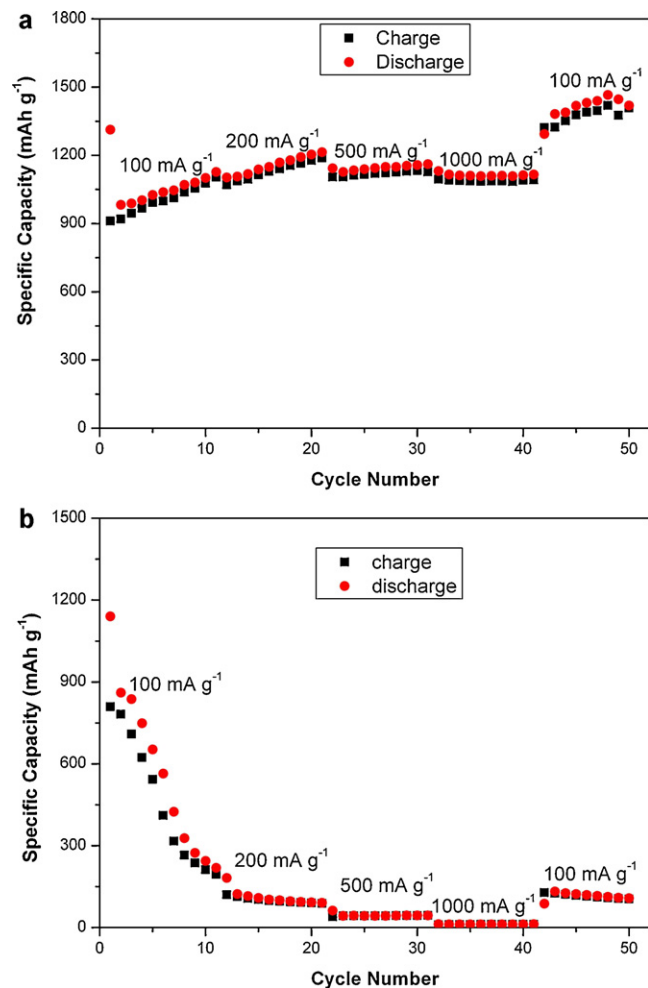


Fig. 5. Rate performance of  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites (a) and pure  $\text{Co}_3\text{O}_4$  (b) at various current densities between 100 and  $1000 \text{ mA g}^{-1}$ .

of  $\text{Co}_3\text{O}_4$  nanorods in the nanocomposites can avoid the rapid capacity fading because it can block the physical aggregation of  $\text{Co}_3\text{O}_4$  nanorods during cycling process. Third, the 1D  $\text{Co}_3\text{O}_4$  nanorods can also reduce the stacking degree of GNS and further improve the electronic conduction pathway of nanocomposites. On the other hand, GNS can serve as a useful mechanical framework for activity materials and improve the stability of electrodes [5,34]. Thus,  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites with the unique structure could provide fast transport channels for electronic conduction and further improve their electrochemical performances.

In general, metal oxides in their GNS composites are usually in 0-D structures. However,  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites are obtained in the present works. We believe that GNS plays a key role for the formation of  $\text{Co}_3\text{O}_4$  nanorods because only spherical  $\text{Co}_3\text{O}_4$  nanoparticles are prepared without any GNS in the similar reaction conditions (Fig. 7a). From Fig. 7b, one can see that pure GNS is enfolded and stacked with each other similar to a crumpled paper [35]. One can also find that rod-like  $\text{Co}_3\text{O}_4$  are obtained and dispersed disorderly on the surface of the curly GNS when some of GNS exist in the reaction system (Fig. 7c) and the reaction is carried out in a short reaction time (6 h). However, closer observation reveals that some of spherical  $\text{Co}_3\text{O}_4$  nanoparticles still exist in the obtained nanocomposites besides nanorods. When the reaction time is further prolonged to 12 h, only  $\text{Co}_3\text{O}_4$  nanorods are observed in the nanocomposites, and spherical nanoparticles almost disappear (Fig. 7d). These results imply that the  $\text{Co}_3\text{O}_4$  nanorods are formed

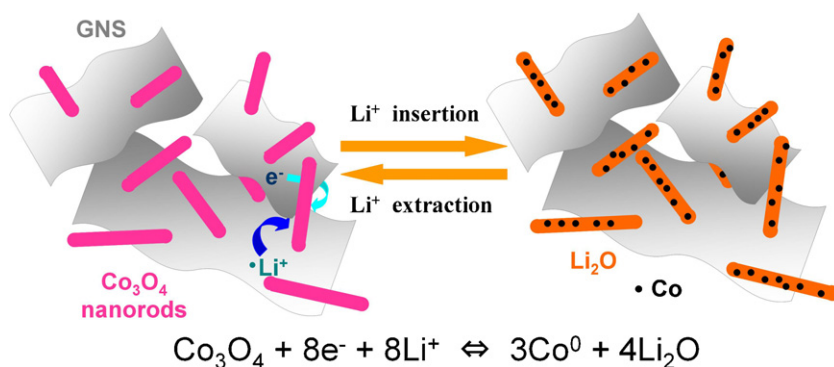


Fig. 6. Schematic illustration of the  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites before and after the cycling process.

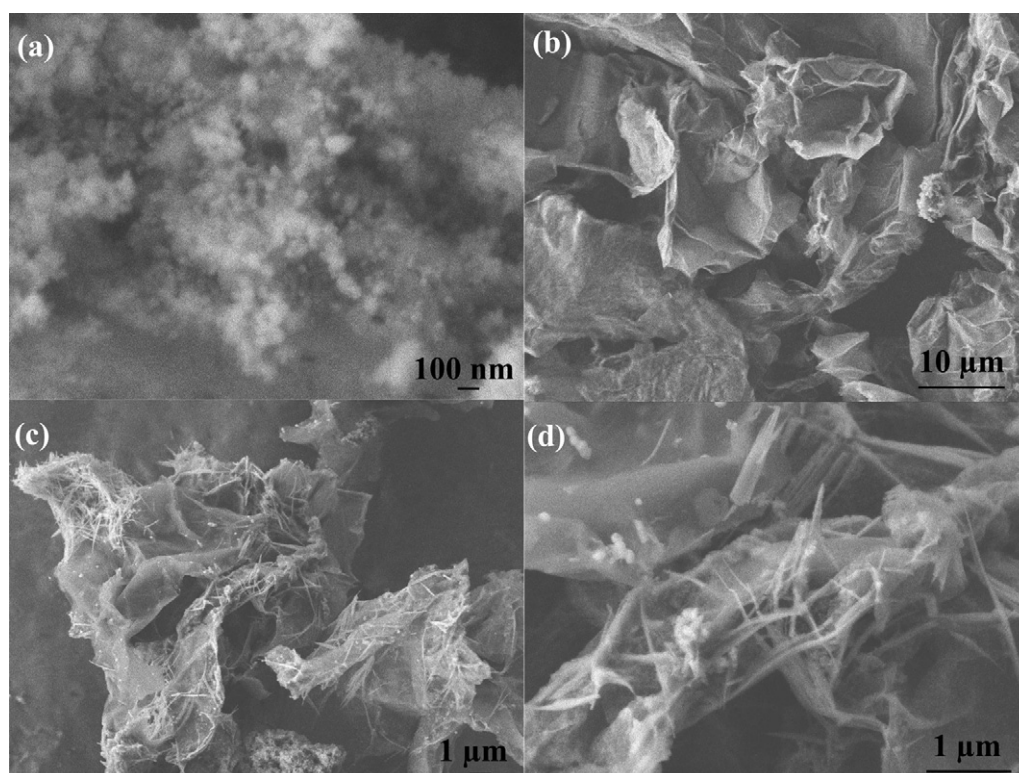


Fig. 7. FESEM images of  $\text{Co}_3\text{O}_4$  nanoparticle (a), pure GNS (b) and  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites prepared at solvothermal time for 6 h (c) and 12 h (d).

through the growth or self-assemble of nanoparticles, which is also consistent with the formation of  $\text{Co}_3\text{O}_4$  nanorods self-assembled from nanoparticles in hydrothermal process [36]. The calcination process will not change the structures of the obtained nanocomposites, and only to remove the residual water molecules and functional groups of GNS. Furthermore, the calcination process can improve the crystallinity of  $\text{Co}_3\text{O}_4$  in the obtained nanocomposites, which would further improve their electrochemical performances.

#### 4. Conclusions

In summary,  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites were synthesized by a one-step solvothermal method. Electrochemical performances reveal that the obtained  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites exhibit improved cycling stability, remarkably high reversible lithium storage capacity and superior rate capability, e.g. approximate  $1310 \text{ mAh g}^{-1}$  and  $1090 \text{ mAh g}^{-1}$  of capacity are retained even after 40 cycles at a current density of  $100 \text{ mA g}^{-1}$

and  $1000 \text{ mA g}^{-1}$ , respectively. In addition, its reversible capacities and cycling performance are also remarkably improved compared to those of pure  $\text{Co}_3\text{O}_4$  or GNS. We believe that the improvement of electrochemical performances of  $\text{Co}_3\text{O}_4$  nanorods/GNS nanocomposites can be attributed to the unique structures and properties of GNS and  $\text{Co}_3\text{O}_4$  nanorods, which can provide an excellent ion diffusion and electronic conduction pathway, and further lead to a superior electrochemical performance.

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